

LAL	Revisions		67	A
	Rev.	Description	Chk.	Date
	A	ENGRG RELEASE	<i>AN</i>	11-10-76 <i>RE</i>

ENGINEERING  
RELEASE

Dist. Code ALT

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	1. Tolerances XX $\pm$ .030     Angular $\pm$ 1/2° XXX $\pm$ .010 2. Break All Sharp Edges .010 Approx. 3. Mach. Surfaces <span style="float: right;">✓</span> 4. All Dim. in Inches	Check <i>M. S. Moore</i>	11-10-76			
		Appr. <i>R. Freeman</i>	11-10-76			
		Material				
Model No. First Use	Finish	Code Ident.	Size	Dwg. No.	Change Letter	
Next Assy. First Use		18338	A	216467	A	
		Scale -	Do Not Scale Drawing		Sheet 1 of 6	

NOTES: UNLESS OTHERWISE SPECIFIED

1. FABRICATE PER XEROX SPEC 209154.
2. CONNECTOR, EDGE (ITEM 1) MAY BE PURCHASED FROM 3M COMPANY, ST PAUL, MINN, P/N 3415-0001 OR AMP INC, HARRISBURG, PENN, P/N 88083-01.
3. TWISTED PAIR RIBBON CABLE (ITEM 3) MAY BE PURCHASED FROM SPECTRA-STRIP CORP BUENA PARK CALIFORNIA.
4. CONNECTRO, BULK HEAD (ITEM 2) MAY BE PURCHASED FROM CANNON ELECTRIC. SANTA ANA, CALIFORNIA VENDOR PART NO. DDC-50S.
5. MARK CHARACTERS .12 HIGH "NEWS GOTHIC".
6. TERMINATION AT J2T END TO BE MADE IN FLAT AREA OF THE SPECTRA-STRIP "TWIST 'N' FLAT" CABLE.
7. POLARIZING KEY (ITEM 4) MAY BE PURCHASED FROM 3M COMPANY, ST PAUL, MINN. P/N 3439-0000 OR AMP INC, HARRISBURG, PENN, P/N 88113-01.
8. SHELL, JUNCTION (ITEM 6) MAY BE PURCHASED FROM CANNON ELECTRIC, SANTA ANA, CALIFORNIA, VENDOR PART NO. DD-24661.

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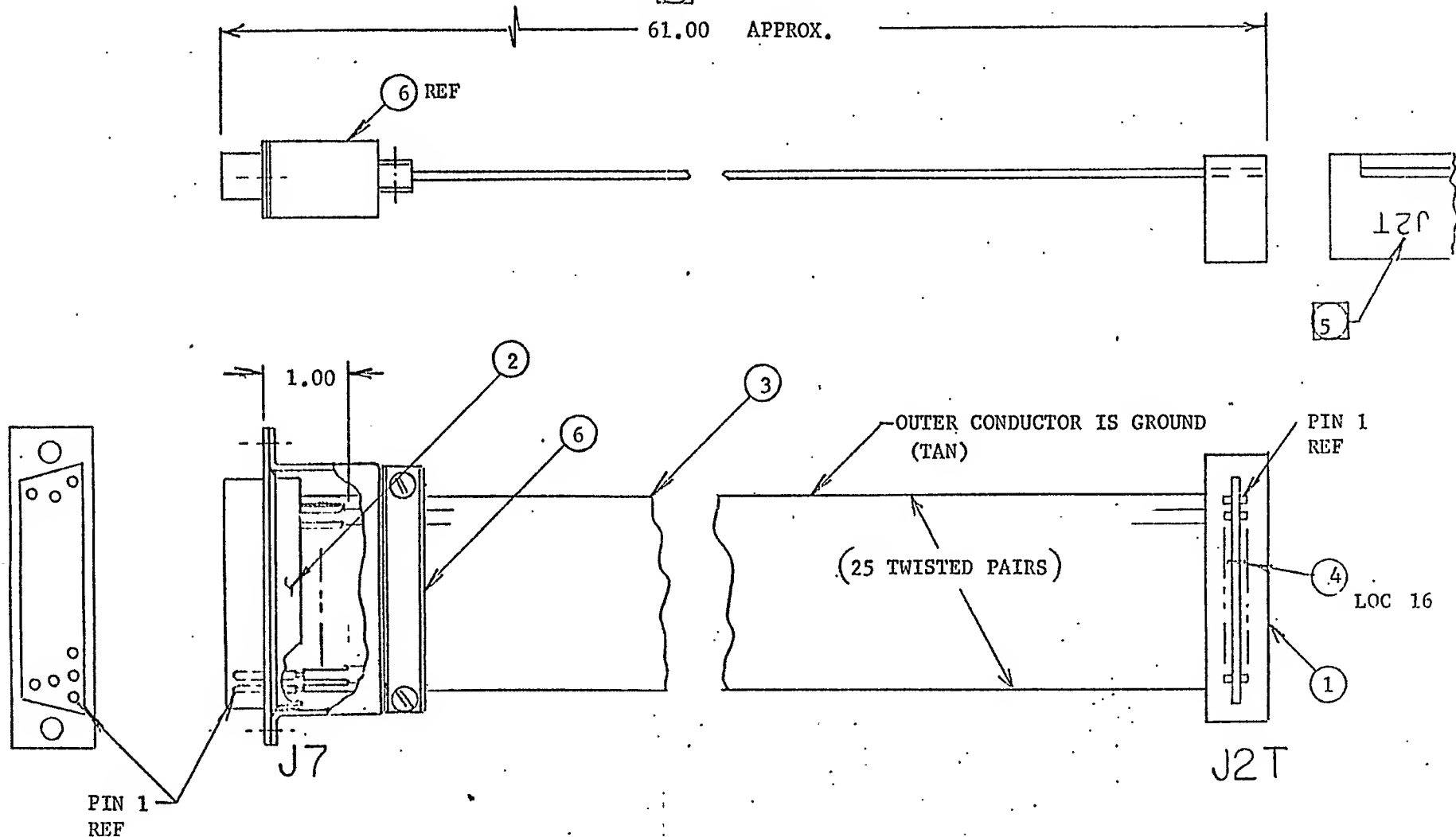
Title

ALTO II

ASSEMBLY, CABLE - TRICON BUSSED (INTERNAL)

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Sheet



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ALTO II

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Sheet

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Of

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ML	Drawing No. 216467	Re A
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Wire	Term	From	To	Term	Le Type	Notes	Signal	Chg. Let.
1		J2T - 1	J7 - 50		3		GND	
2		2	17				SEEK' INCP*	
3		3	49				GND	
4		4	33				CYL' OVFL*	
5		5	16				GND	
6		6	48				DEVICE' CK*	
7		7	32				GND	
8		8	15				RD' ONLY*	
9		9	47				GND	
10		10	31				NOT' ON' LINE	
11		11	14				GND	
12		12	46				NOT' RDY	
13		13	30				GND	
14		14	13				OFF' SET*	
15		15	45				GND	
16		16	29				SPARE	
17		17	12				GND	
18		18	44				INDEX*	
19		19	28				GND	
20		20	11				SET' CYL*	
21		21	43				GND	
22		22	27				SET' HEAD*	
23		23	10				GND	
24		24	42				CONTROL*	
25		25	26				GND	
26		J2T - 26	J7 - 9		3		TBUS (000)*	

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			216467		
			Sheet		

W	Term	From	To	Term	Wire Type	Notes	Signal	Chg. Lot.
27		J2T - 27	J7 - 41		3		GND	
28		28	25				TBUS(00)*	
29		29	8				GND	
30		30	40				TBUS(0)*	
31		31	24				GND	
32		32	7				TBUS(1)*	
33		33	39				GND	
34		34	23				TBUS(2)*	
35		35	6				GND	
36		36	38				TBUS(3)*	
37		37	22				GND	
38		38	5				TBUS(4)*	
39		39	37				GND	
40		40	21				TBUS(5)*	
41		41	4				GND	
42		42	36				TBUS(6)*	
43		43	20				GND	
44		44	3				TBUS(7)*	
45		45	35				GND	
46		46	19				TBUS(8)*	
47		47	2				GND	
48		48	34				TBUS(9)*	
49		49	18				GND	
50		J2T - 50	J7 - 1		3		SPARE	

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TRICON BUSSED (INTERNAL)

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